



Office of Defense Nuclear Nonproliferation
Research and Development

University Program Review (UPR) 2021 Meeting

Proof-of-Concept Testing of a Modified Parallel-Slit Ring Collimator Neutron Imaging Tomography System for Spent Fuel Verification (NSSC)

NSSC – Nuclear Science & Security Consortium

Sept. 8, 2021

Mairedad Montague
University of Tennessee, Knoxville



September 8 - 10, 2021

- **4th Year PhD student at UTK**
 - Department of Nuclear Engineering
 - Academic Advisor: Jason Hayward
 - Detector Development and Characterization
- **National Lab Collaboration with ORNL**
 - Lab Mentor: Paul Hausladen
- **Focus: Nuclear Nonproliferation**
 - Emphasis on Materials Management and International Safeguards/Nuclear Verification
- **Projects**
 - Glass for Cargo Scanning and SNM Detection
 - Fast Neutron Tomography for Spent Fuel Verification



Project Overview

1. Design an innovative spent fuel imager in simulation space

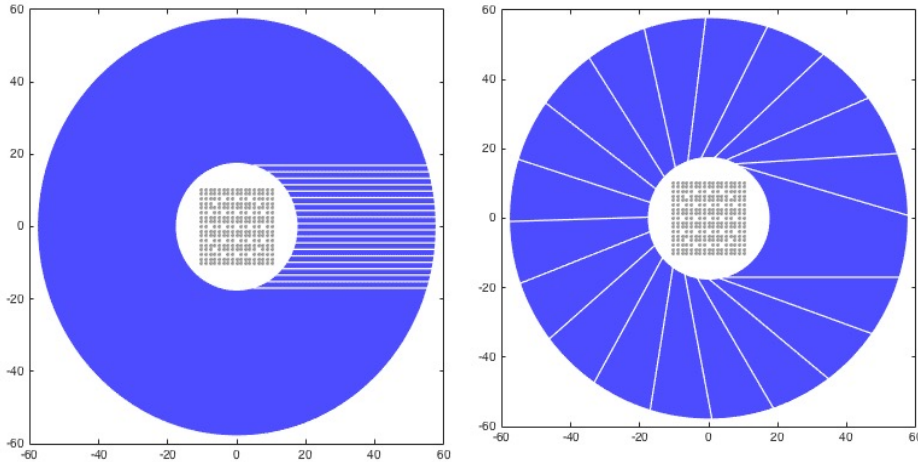
2. Develop an image reconstruction method to resolve both real and simulation data

3. Build and test a proof-of-concept imager

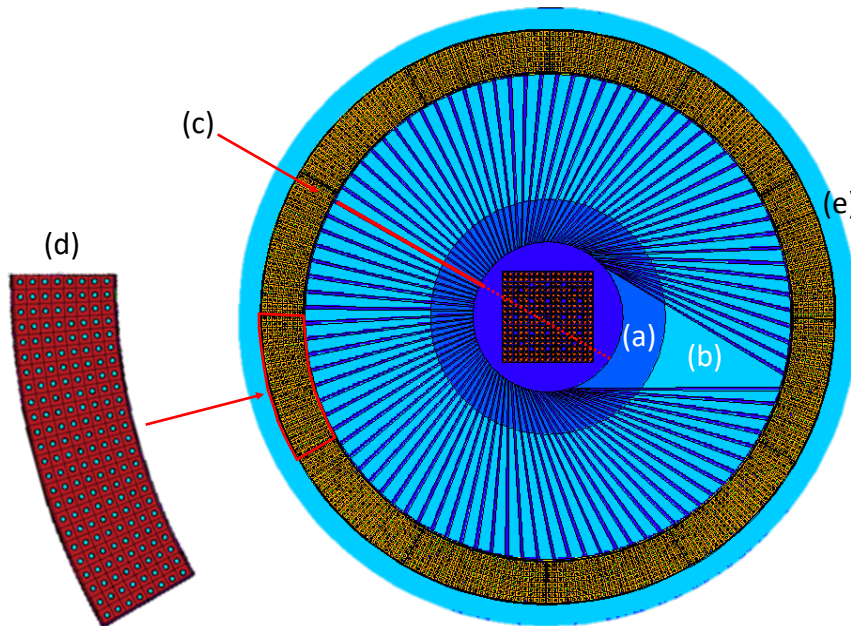
Safeguards Context

- **Verification of SNF**
- **Monitoring and prevention of misuse of SNF**
- **PGET is currently used**
 - Neutron technology is still worth investigating
 - Burnup profiles
 - Active measurements for spent fuel

Parallel-Slit Ring Collimator Fast Neutron Emission Tomography System



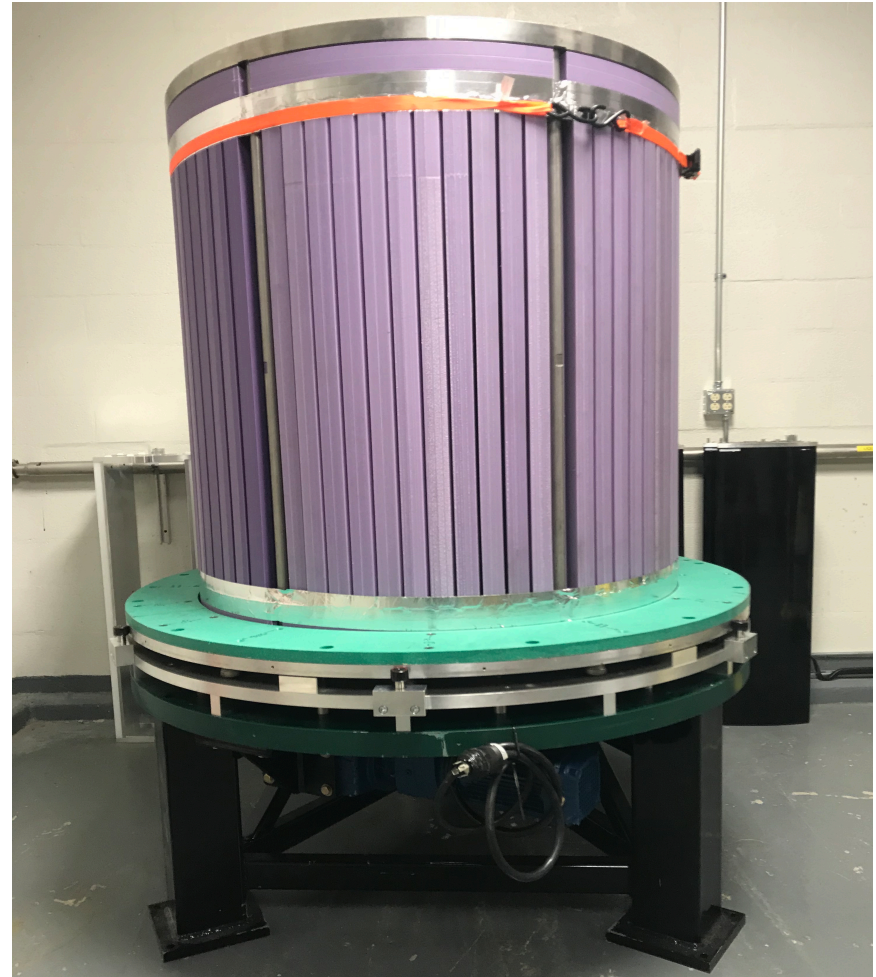
- **Collimator annulus**
 - (a) inner stainless steel
 - (b) outer borated polyethylene ring
 - (c) 96 slits - define lines of response across the field of view.



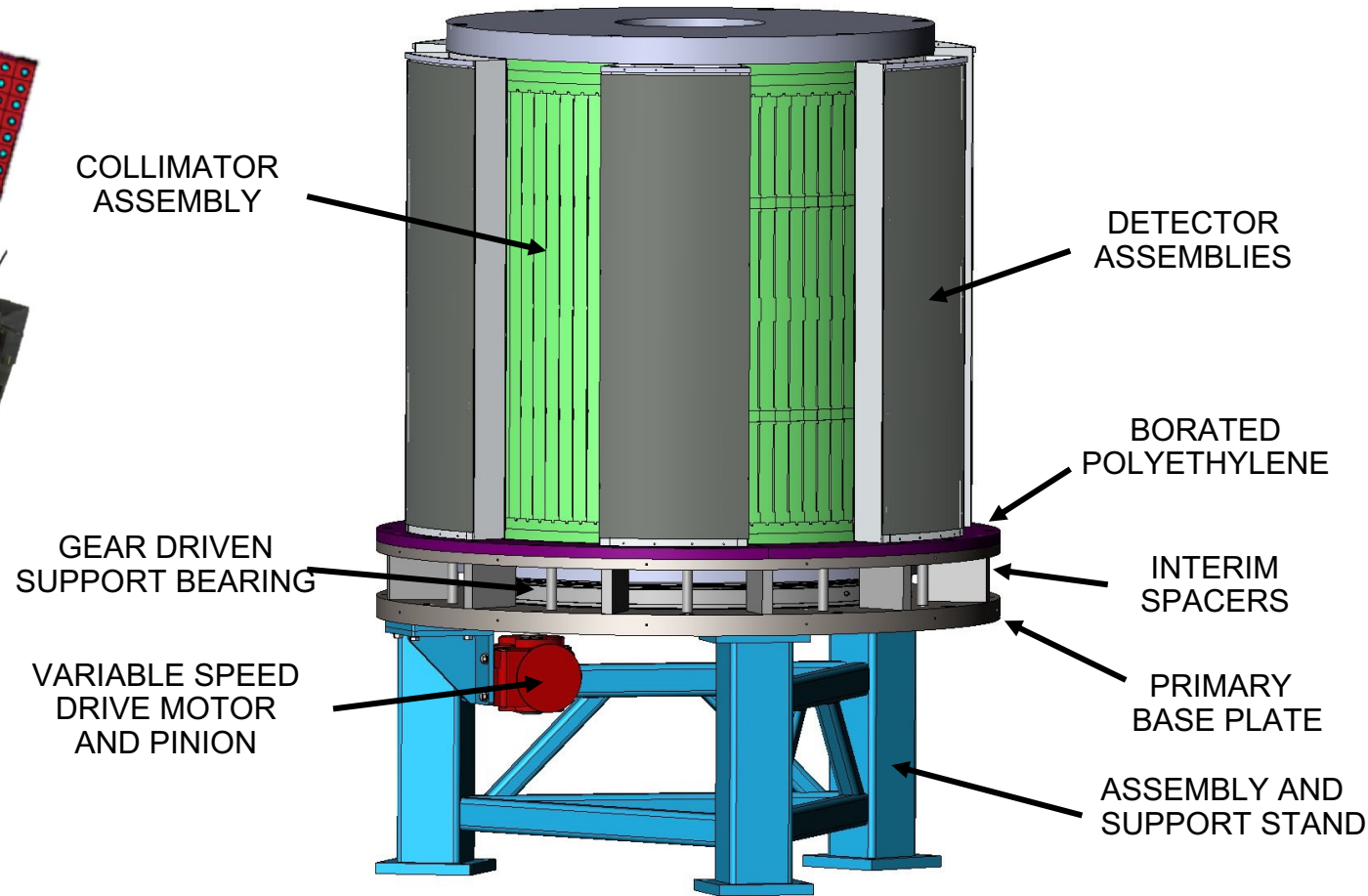
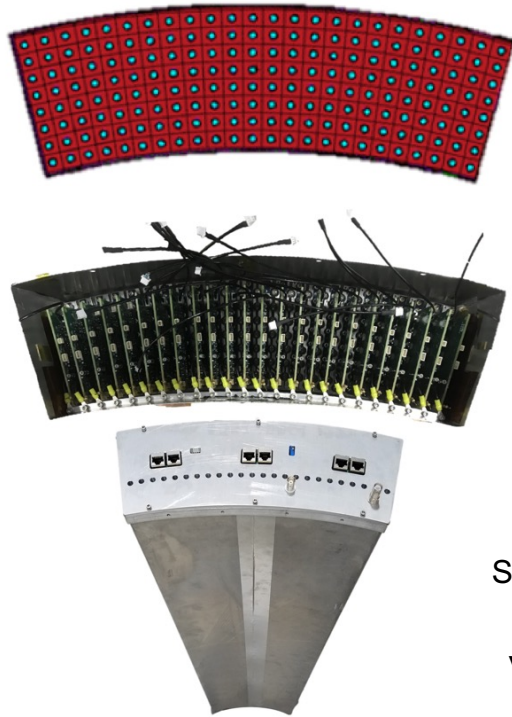
- **Neutron detection**
 - (d) 12 detector modules - 24 rows of 8 boron straws each and inner and outer edges lined with Cd
 - (e) 5-cm-thick ring of borated polyethylene shielding

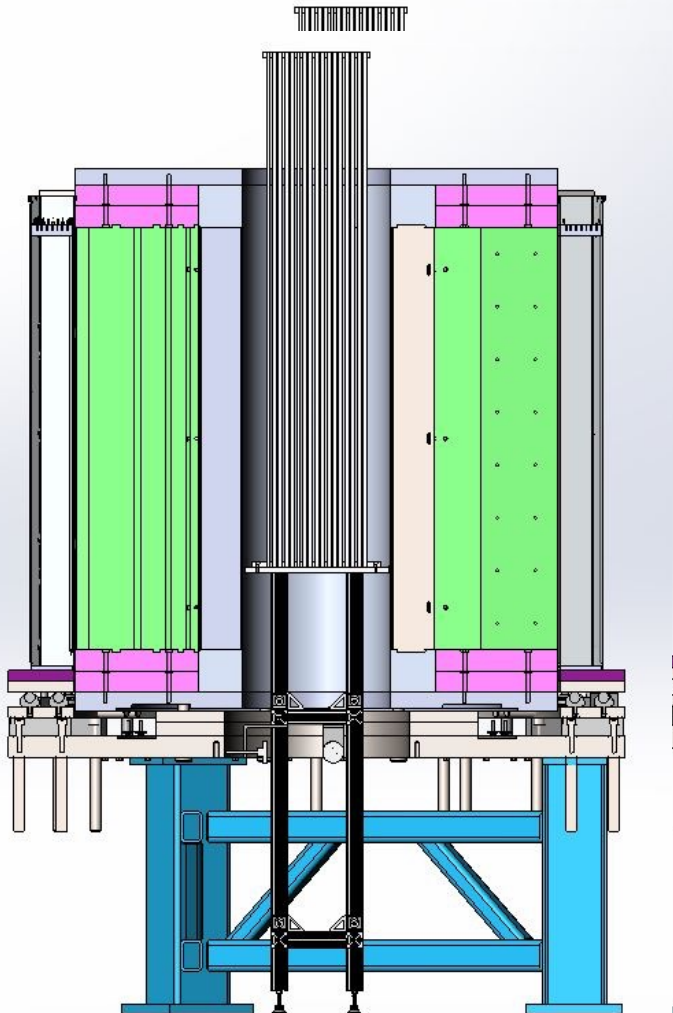
Changes from Analytical Model

- **72 slits instead of 96**
 - Half of the slits are offset by .5 slit width
- **6 detector modules**
- **Cost considerations played a significant factor**



Proof-of-Concept Imager





- **Mock 17 x 17 fuel assembly table**
- **Next Steps:**
 - Calibration of each detector
 - Calibration of source at origin
 - Images with no mock fuel rods
 - Images with mock fuel rods

Direct interaction

- direct from source to detector unimpeded by collimator

Edge scattering

- collimator wall partially/fully occludes direct path but neutrons manage to traverse

Inter-detector scattering

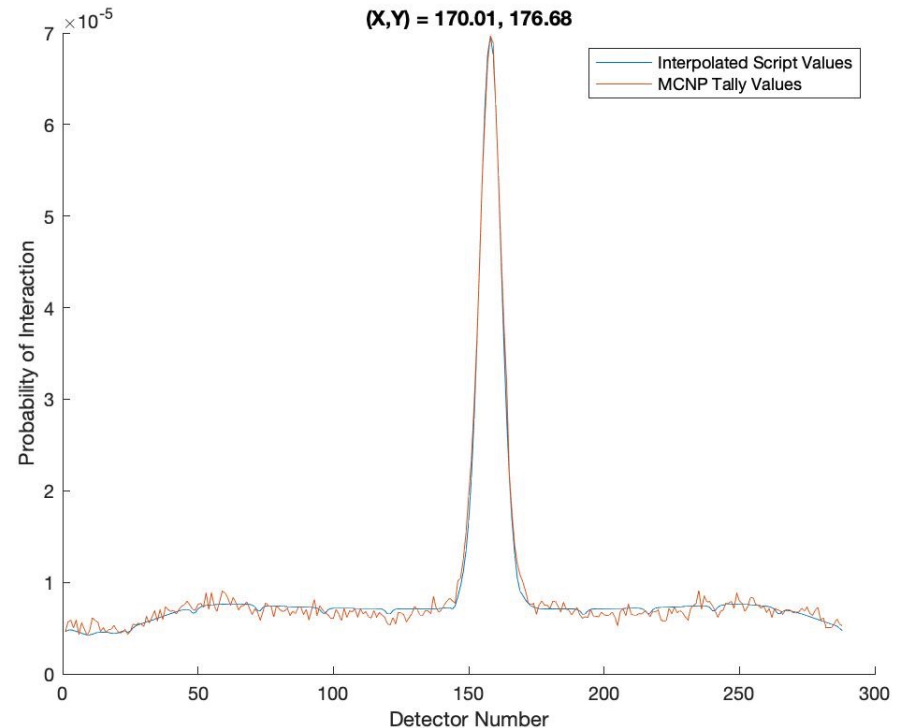
- neutrons traverse one slit but then scatter into a surrounding detector

Collimator penetration

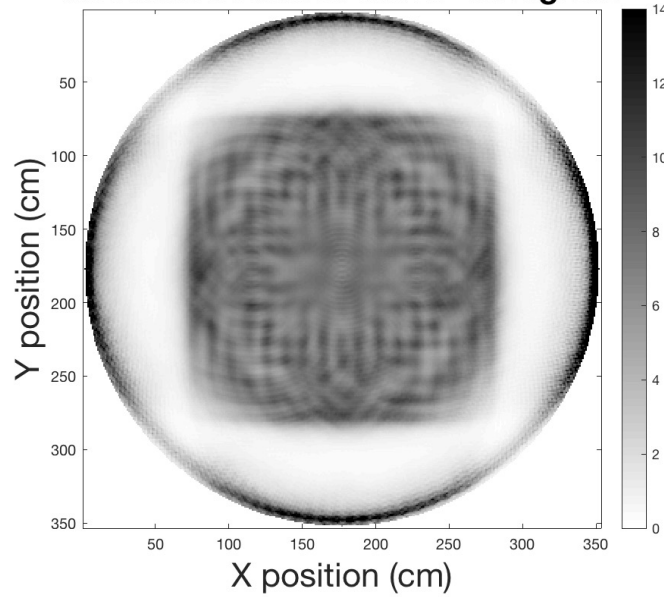
- neutrons traverse collimator as if it were solid but lower density

Efficiency variation

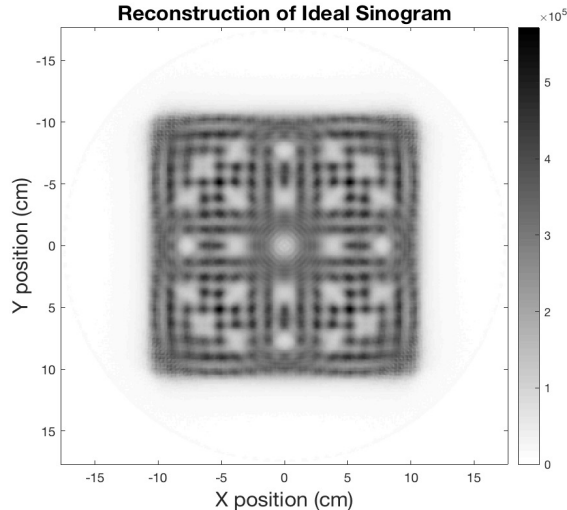
- Variation in detection efficiency across individual straw rows



Reconstruction of MCNP Sinogram



Reconstruction of Ideal Sinogram



- **Inaccuracies along edges**

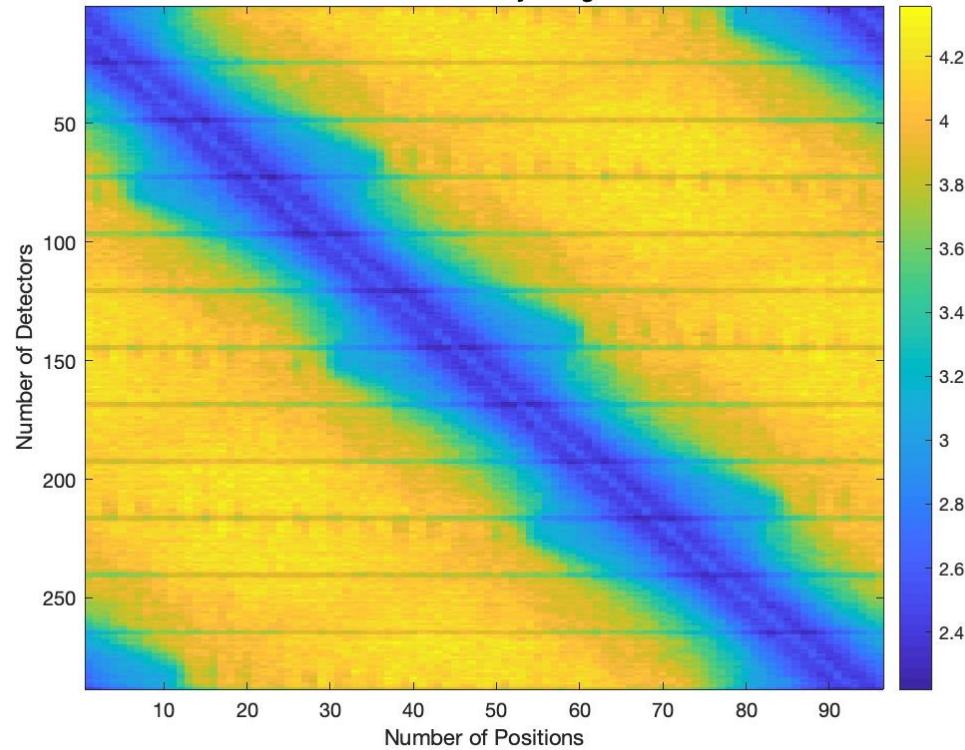
- Missing corners
- Source attributed to edge of FOV

- **Overlapping artifacts**

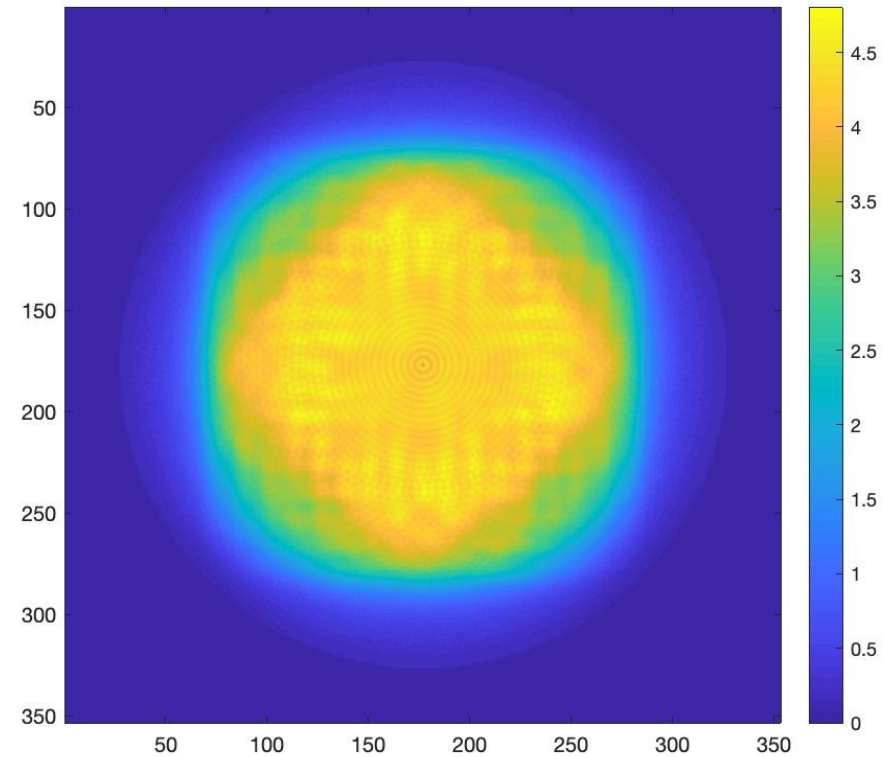
- Rings around center
- 4 quadrant artifacts

Improvements to Reconstruction

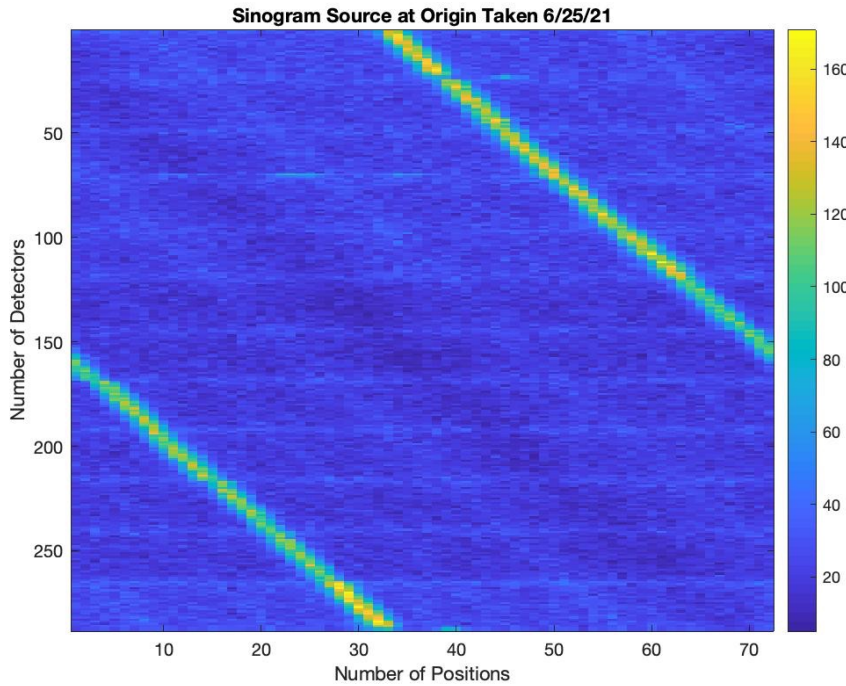
Full Fuel Assembly Sinogram



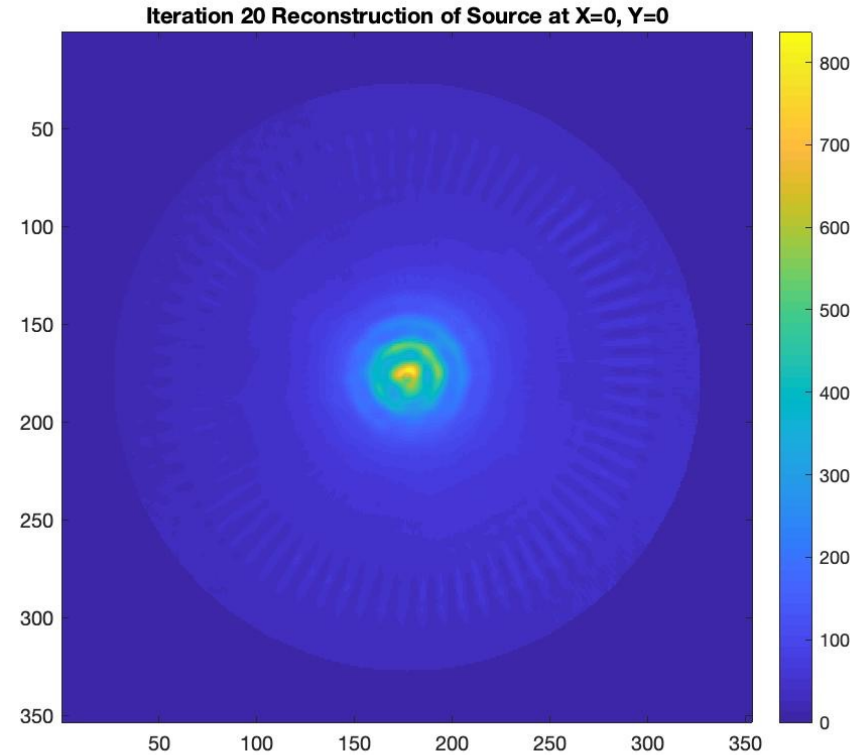
Iteration 100



Sinogram At (0,0)



Reconstruction at (0,0)



Simulation Response

- Continued improvements on response code
- Collimator penetration accuracy
- Transition to 72 slit model

Proof-of-Concept Testing

- Testing with all mock fuel rods
- Testing with stronger Cf-252 sources

Reconstructions

- Improve period of convergence
- Removal of artifacts from reconstructions

- **NSSC Graduate Fellow 2020-Present**
 - In residence work at ORNL PhD work with Dr. Paul Hausladen
 - GWU's Nuclear Security Bootcamp – June 14-18
 - NSSC Webinar Attendance
 - NSSC Virtual Scholar Showcase – June 2020
- **NSSC Undergraduate Affiliate 2017-2018**
 - Academic Advisor: Bethany Goldblum
 - Lab Mentor: Dr. Darren Bleuel at LBNL
 - Competitive graduate applicant



Acknowledgements



This material is based upon work supported by the Department of Energy National Nuclear Security Administration under Award Number **DE-NA0003180**.

This presentation was prepared as an account of work sponsored by an agency of the United States Government. Neither the United States Government nor any agency thereof, nor any of their employees, makes any warranty, express or implied, or assumes any legal liability or responsibility for the accuracy, completeness, or usefulness of any information, apparatus, product, or process disclosed, or represents that its use would not infringe privately owned rights. Reference herein to any specific commercial product, process, or service by trade name, trademark, manufacturer, or otherwise does not necessarily constitute or imply its endorsement, recommendation, or favoring by the United States Government or any agency thereof. The views and opinions of authors expressed herein do not necessarily state or reflect those of the United States Government or any agency thereof.